### **DEFICIENCY REPORTING AND CORRECTING**

Purpose	This Air Quality Group procedure describes the process for identifying and correcting deficiencies within the group.			
Scope	This procedure applies to all personnel in the group whe correct deficiencies.	no identify, eval	uate, or	
In this procedure	This procedure addresses the following major topics:			
	Topic		See	
			Page	
	General Information About This Procedure		2	
	Who Requires Training to This Procedure?		<u>2</u> 4	
	Identifying Deficiencies			
	Logging and Checking the Deficiency Report			
	Evaluation and Assignment of Responsible Individual			
	Proposing and Evaluating Corrective Action		8	
	Implementing and Verifying Corrective Action		9	
	Records Resulting From This Procedure		10	
Hazard Control Plan	The hazard evaluation associated with this work is doc 17-Office Work.	umented in HC	P-ESH-	
Signatures				
	Prepared by:	Date:		
	12/21/			
	Terry Morgan, QA Officer Approved by:	Date:		
	Approved by.			

01/26/04

12/21/01

#### **CONTROLLED DOCUMENT**

Jean Dewart, ESH-17 Acting Group Leader

### General information about this procedure

#### **Attachments**

This procedure has the following attachments:

		No. of
Number	Attachment Title	pages
1	Deficiency Report	2

## History of revision

This table lists the revision history and effective dates of this procedure.

Revision	Date	Description of Changes
0	8/4/95	New document; supersedes HS-9-RAEM-QP-06 "HS-
		9 RAEM Procedure for Control and Reporting of
		Nonconformances."
1	8/13/99	Clarify definition of deficiency to include external
		requirements.
2	1/8/02	Reformatted, words added to include processes, and
		reference added to deficiency database.

# Who requires training to this procedure?

The following personnel require training before implementing this procedure:

- group leader
- all group team leaders
- QA team members
- responsible managers
- responsible individual assigned to perform corrective actions

*Not* required to train to this procedure are:

• originators of Deficiency Reports

Personnel previously trained to Revision 1 do not require re-training to Revision 2.

## Training method

The training method will be "**self-study**" (reading) and will be documented in accordance with the procedure for training (ESH-17-024).

### General information, continued

# Definitions specific to this procedure

<u>Corrective Action</u>: Measures taken to rectify deficiencies and to preclude repetitions.

#### References

The following documents are referenced in this procedure:

- ESH-17-024, "Personnel Training"
- 40 CFR 61, "National Emissions Standards for Hazardous Air Pollutants"

#### Note

Actions specified within this procedure, unless preceded with "should" or "may", are to be considered mandatory guidance (i.e., "shall").

### **Identifying deficiencies**

#### What is a deficiency?

ESH-17 must comply with external requirements in state, federal, and LANL laws, regulations, and requirements. The group also imposes additional requirements on itself as given in group program plans, project plans, and procedures. A deficiency occurs when one of these requirements is not met. The group has adopted the word "deficiency" to replace other commonly used terms such as finding, condition adverse to quality, and nonconformance.

Examples include: failure to follow a procedure as required, failure to document training before performing a procedure, omission of requirements from a procedure or process, and an equipment or process failure that results in loss of required data or samples.

#### Why document deficiencies?

A deficiency identification, tracking, and correcting system is required by 40 CFR 61. Documenting all deficiencies allows the group to spot trends and recurring problems. Lessons can be learned from previous problems. Possible resolutions to recurring deficiencies include changing the process to minimize the variability that causes deficiencies, or evaluating the need for the requirement in order to eliminate it, if possible. Documenting deficiencies also serves to elevate a problem to management attention so, if appropriate, more resources can be made available for fixing and preventing the problem.

Deficiencies are *not* intended to be punitive and are *never* to be initiated as retaliation against an individual. The principle is to identify the root causes and fix the system that caused the error, not to punish the mistake or failure.

#### When deficiencies are noted

Any **employee**, when deficient conditions are noted, should complete Part 1 of a Deficiency Report (Attachment 1) by

- describing the condition, and
- noting the specific requirement not being met (when known).

After completing the form, sign it and forward to a group QA team member.

If the deficient condition can be quickly and easily corrected (for example, a circuit breaker that has tripped), the condition may be corrected immediately.

### poses immediate hazards

If the problem If the violation or condition is deemed significant by the employee, the **employee** must take immediate action to stop work and/or notify the supervisor responsible for the deficient work or condition. Heed the laboratory stop work requirements (given in the Laboratory ES&H Policy), if appropriate.

### Identifying deficiencies, continued

Audit findings For deficiencies or findings identified during any audits or assessments of the group, the **QA team** will initiate a Deficiency Report by entering the finding description from the audit report onto a Deficiency Report form.

> This allows all problems found in the group or division, even if found by outside auditors, to be tracked and corrected by the same system.

### Logging and checking the Deficiency Report

## Determine if duplicate

After receiving a Deficiency Report, the **QA team** reviews it to determine if the deficiency has already been identified. If the deficiency is a duplicate, return the Deficiency Report to the originator with an explanatory note. Duplicate Deficiency Reports receive no further action. (As a courtesy, the originator of the duplicate should be informed, after the deficiency is closed, of the final resolution of the original deficiency.)

# Check requirement citation

The **QA team** reviews the Deficiency Report to verify if the deficient condition is a violation of a referencable and applicable regulation or requirement. Consult with an appropriate technical or subject matter expert, if necessary. After the review, the **QA team** completes Part 2 of the Deficiency Report.

If the requirement or regulation is not entered or identified accurately in Part 1 of the Deficiency Report, the **QA team** makes appropriate changes to the information and consults with the originator, if appropriate.

## Log the deficiency

The **QA team** assigns a number to the Deficiency Report (DR) and enters it into the tracking log or database. A duplicate backup record should be kept.

## **Deficient** items

For deficiencies involving items (typically equipment), the **QA team** contacts the appropriate responsible manager to ensure that the following steps have been taken, as appropriate:

- deficient items are tagged or otherwise labeled with unique identifiers, specific instructions regarding their use, and the DR number that provides the details of the deficient condition(s).
- deficient items are segregated, when practical, or other precautions are taken to prevent their inadvertent use or installation.

# Determine responsible team

The **QA team** determines whether the deficiency is applicable to more than one team of the group, and, if only one team, which team is responsible.

IF	THEN
deficiency involves more than one	forward to group leader.
project of the group or the group	
office	
deficiency involves only one project	forward to the project leader.
of the group	

### **Evaluation and assignment of responsible individual**

## Deficiency valid?

The **responsible manager** for the organization in which the deficiency occurred (this is generally the manager of the smallest organizational unit with corrective action responsibility; usually a team leader, project leader, program manager, or group leader) reviews the DR (within two weeks, maximum) and either agrees or does not agree that a violation of a requirement has occurred.

IF	THEN
responsible manager agrees	Check the appropriate box in Part 3, assign a responsible individual, and forward the DR to the responsible individual.
responsible manager does not	Check the appropriate box in Part 3
agree	and return the DR to the QA team.

# If there is disagreement about validity

If the Deficiency Report was returned to the QA team because of disagreement, the **QA team** contacts the originator of the DR, subject matter experts, or others (as necessary) to evaluate and decide if the deficiency should be rewritten, clarified, dropped, or resubmitted to the responsible manager.

If there is still disagreement after contacting others, the **QA team** elevates the issue to the group leader, or if necessary, to the division director.

### Proposing and evaluating corrective action

Evaluating the deficiency and proposing a corrective action

Evaluating the The individual assigned responsibility (responsible individual):

- evaluates the reasons and causes behind the occurrence of the deficiency,
- proposes a corrective action, and
- commits to a deadline by which the corrective actions will be completed.

In some cases, depending on the severity of the deficiency, a root cause analysis should be performed before proposing a corrective action. Assistance in performing a root cause analysis is available from the QA team or other organizational quality professionals.

The **responsible individual** completes Part 4 of the Deficiency Report (attaching additional pages if necessary) and returns the Deficiency Report (within two weeks, maximum) to the QA team.

Evaluating proposed corrective action

The **QA team** evaluates the proposed corrective actions (within two weeks, maximum) to determine if they are reasonable and whether the actions will prevent recurrence of the deficiency. Consult with appropriate technical or subject matter experts.

IF	THEN
Proposed corrective actions are	Return the DR to the responsible individual
reasonable and will prevent	for implementation.
recurrence of the deficiency	
Corrective actions do not	Return the DR to the responsible individual
address deficiency	with an explanation and instructions to
	repeat the steps in the block above.

### Implementing and verifying corrective action

# Performing the corrective actions

The **responsible individual** implements the corrective actions within the time period stated on the Deficiency Report.

If additional time is required, obtain the approval of the QA team. Correct the completion date and obtain the initials of the QA team member on the Deficiency Report.

After the corrective actions are completed, the **responsible individual** enters the completion date in Part 6 and returns the DR to the QA team.

# Verification of corrective action

The **QA team** arranges for verification, by either a QA team member, line manager, or other appropriate individual, that the corrective actions were completed as stated in the Deficiency Report. Verification may be completed by examining objective evidence, interviewing individuals, or other means as appropriate to the severity of the deficiency. The verifier signs Part 6.

For deficiencies that were found or initiated by outside organizations (e.g., during external assessments), the **QA team** contacts those organizations if they are to perform the verification. The **verifier** signs Part 6.

#### **Close-out**

After verification, the **QA team** forwards the DR to the records coordinator and logs the deficiency as closed.

As a courtesy and to show appreciation for initiating the deficiency, the originator should be notified and informed of the final resolution.

### Records resulting from this procedure

#### Records

The following record generated as a result of this procedure is submitted within two weeks of completion to the group records coordinator:

Deficiency Report

Click here to record "self-study" training to this procedure.

	Air Quality Group	FCU 47 DD
DEF	ICIENCY REPORT, Page 1 of 2	ESH-17-DR This form is from ESH-17-02
Part 1: Any employee		·
Requirement:		
Description of deficiency:		
$C' \wedge A$		
	<del>/                                      </del>	
Originator signature	Name (print)	 Date
	e, log into database, assign number.	
_	lo, give reasons:	
QA team signature	Name (print)	Date
•	up leader, project leader, team leader, If No, give reasons (attach additional page if ne	
Agree with deficiency?	ii No, give reasons (attach additional page ii ne	cess.), return to deficiency coord.
If Yes, assigned to responsible individual: _	Forwa	ard DR to responsible individual.
Responsible manager	Name (print)	

## Air Quality Group DEFICIENCY REPORT, continued

	•	Page 2 of
Part 4: Responsible individual		
Cause of deficiency, root cause for seve	ere deficiencies:	
		<u></u>
Proposed corrective actions (attach add	litional page if necessary):	
Toposed corrective actions (attach add	illional page il necessary).	
	<del>\//                                     </del>	
	//////////////////////////////////////	
Carrective actions will be completed by	this date.	
Corrective actions will be completed by	triis date	
esponsible individual signature	Name (print)	 Date
	al of proposed corrective actions:	Date
art 5. QA team Approv	al of proposed corrective actions.	
NA team signature	Name (print)	 Date
Part 6: Responsible individual		Date
art o. Responsible murvidual	Corrective actions completed on.	<del></del> •
esponsible individual signature	Name (print)	 Date
	completion of corrective actions verified:	Dale
art /. vermer Proper	completion of corrective actions verified.	
erifier signature	Name (print)	 Date
remen agnature	iname (pint)	Daie

After this form is completed, submit to the ESH-17 records coordinator.

## Air Quality Group DEFICIENCY REPORT, Page 1 of 2

ESH-17-DR	
This form is from CCII 17	00

	,	Inis form is from ESH-17-026
Part 1: Any employee Requirement:		
Requirement.		
Description of deficiency:		
Description of deficiency:		
Originator signature	Name (print)	 Date
	g into database, assign number.	Juli
	give reasons:	
QA team signature	Name (print)	Date
Part 3: Responsible manager: group		
Agree with deficiency? Yes No If N	lo, give reasons (attach additional	page if necess.), return to deficiency coord:
If Yes, assigned to responsible individual:		Forward DR to responsible individual.
	W ( ) )	
Responsible manager	Name (print)	Date

## Air Quality Group DEFICIENCY REPORT, continued

Page 2 of 2

			i age z oi z
Part 4: Responsible ind	lividual		
Cause of deficiency, root caus	se for severe defi	ciencies:	
Proposed corrective actions (a	attach additional	page if necessary):	
Corrective actions will be com	pleted by this da	te:	
Responsible individual signature		Name (print)	Date
Part 5: QA team	Approval of pr	oposed corrective actions:	
QA team signature		Name (print)	Date
Part 6: Responsible ind	ividual	Corrective actions completed on:	<del>.</del>
-			
Responsible individual signature		Name (print)	Date
Part 7: Verifier	Proper compl	etion of corrective actions verified:	
	•		
Varifier eigneture		Name (print)	Data

Verifier signature Name (print After this form is completed, submit to the ESH-17 records coordinator.